(19) 日本国特許庁 (J P) (12) 公開特許公報 (A)

(11)特許出願公開番号 特開2000-191169

(P2000-191169A)

(43)公開日 平成12年7月11日(2000.7.11)

(51) Int.Cl.7 B65H 3/56 截別記号 330

FΙ

テーマコート*(参考)

B65H 3/56

330Z 3F343

審査請求 未請求 請求項の数6 OL (全 10 頁)

(21)出願番号

特願平10-370162

(22)出願日

平成10年12月25日(1998.12.25)

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Fターム(参考) 3F343 FA02 FB02 FB03 FB04 FC01

GA01 GB01 GC01 GD01 HB03

HB04 JA01 JA19 JD04 JD15

JD33 KB04 KB05 KB17 LC11

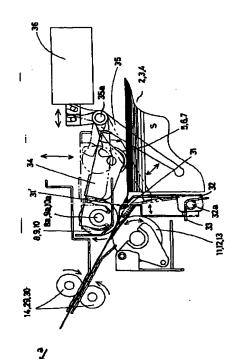
LC14 LD04 LD11

(54) 【発明の名称】 シート給送装置及び画像形成装置

(57)【要約】

【課題】 本発明は、シート載置手段から複数枚のシー トが束となって給送された場合にリタード分離手段の手 前でシート束を捌いて分離しながらも分離回転体による 束搬送されたシートの戻し搬送を妨げない分離部材を設 けることで多様化するシートに対しても重送等の給送不 良を防止することが出来るシート給送装置及びこれを備 えた画像形成装置を提供することを可能にすることを目 的としている。

【解決手段】 プレ分離板32が回動軸32 a を中心に回動 可能に設けられ、ねじりコイルバネ33により常時搬送経 路31上に突出する位置に付勢されている。 ソレノイド36 により駆動されてピックアップローラ支持部材34を揺動 させるリンク35によりピックアップローラ 5, 6, 7を シートSから離間すると同時にプレ分離板32を押し倒し て搬送経路31から退避させるように構成したことを特徴 とする。



【特許請求の範囲】

【請求項1】 シートを載置するシート載置手段と、 前記シート載置手段に載置されたシートを給送するシー ト給送手段と、

前記シート給送手段よりもシート給送方向下流側に配置 され、該シート給送手段により給送されたシートを搬送 する搬送回転体と、

前記搬送回転体に対向して配置され、該搬送回転体との 協働作用によりシートを分離する分離回転体と、

つ前記搬送回転体と前記分離回転体とのニップ部よりも シート給送方向上流側に配置され、前記シート給送手段 により給送されるシートの搬送経路上に突出し、該シー トに当接してシートを分離する分離部材と、

前記分離部材を前記シート給送手段により給送されるシ ートの搬送経路上に突出させる突出位置と、該搬送経路 上から退避する退避位置とに移動させる移動手段と、 を有することを特徴とするシート給送装置。

【請求項2】 前記分離部材をシートの搬送状態に応じ て前記シート給送手段により給送されるシートの搬送経 20 路上に突出させる突出位置と、該搬送経路上から退避す る退避位置とに移動させることを特徴とする請求項1に 記載のシート給送装置。

【請求項3】 前記シート給送手段は第1の揺動手段に より前記シート載置手段に載置されたシートに当接/離 間され、前記分離部材は第2の揺動手段により前記シー ト給送手段により給送されるシートの搬送経路上に突出 /退避され、前記シート給送手段のシートからの離間動 作に連動して前記分離部材をシートの搬送経路上から退 載のシート給送装置。

【請求項4】 前記分離回転体が前記搬送回転体に対し て逆転する時、前記分離部材をシートの搬送経路上から 退避させ、前記分離回転体が前記搬送回転体に対して従 動する時、前記分離部材をシートの搬送経路上に突出さ せることを特徴とする請求項1または請求項2に記載の シート給送装置。

【請求項5】 前記分離部材は揺動手段により前記シー ト給送手段により給送されるシートの搬送経路上に突出 /退避され、前記分離回転体が前記搬送回転体に対して 40 ッタ113 が設けられている。 逆転する時、前記分離回転体の回転に連動するカムが前 記分離部材をシートの搬送経路上から退避させることを 特徴とする請求項4に記載のシート給送装置。

【請求項6】 請求項1~5のいずれか1項に記載のシ ート給送装置を備え、画像情報に応じてシートに画像を 形成する画像形成手段を有することを特徴とする画像形 成装置。

【発明の詳細な説明】

[0001]

【発明の属する技術分野】本発明は、複写機やプリン

タ、ファクシミリ等の画像形成装置に装備されるシート 給送装置に関するものである。

[0002]

【従来の技術】従来のシート給送装置の一例を図5~図 7を用いて説明する。図5において、シート給送装置10 1 は図示しないシート載置台上に複数枚のシートSが積 み重ねられて収納されたシート収納装置102 から最上位 のシートSを1枚ずつ給送するピックアップローラ103 と、該ピックアップローラ103 によりシート収納装置10 前記シート載置手段よりもシート給送方向下流側で、且 10 2 から給送されたシートSを画像形成装置本体内(図5 の矢印 a 方向) へ搬送するフィードローラ104 と、該フ ィードローラ104 に対向して配置されたリタードローラ 105 と画像形成装置本体の手前側に配置された搬送ロー ラ対106 とを有している。

> 【0003】ピックアップローラ103 により給送された シートSが複数枚の場合にはリタードローラ105 はフィ ードローラ104 の回転方向と逆方向(図5の矢印b方 向) に回転して下位のシートSを戻し搬送し、最上位の 1枚だけが分離給送される。

【0004】また、ピックアップローラ103 とフィード ローラ104 及びリタードローラ105との間のシート通過 領域107 には上ガイド108 が配置され、フィードローラ 104及びリタードローラ105 と搬送ローラ対106 との 間、及び搬送ローラ対106 と画像形成装置本体との間に は下ガイド109 が配置されている。そして、上ガイド10 8 と下ガイド109 とによりシートSがガイドされて給送

【0005】フィードローラ104 及びリタードローラ10 5 は図6に示す駆動伝達装置110 によって駆動される。 避させることを特徴とする請求項1または請求項2に記 30 駆動伝達装置110 にはフィードローラ104 が軸支される フィードローラ軸104aと、リタードローラ105 が軸支さ れるリタードローラ軸105a及び該リタードローラ軸105a に連結されたリタードローラ駆動軸105bが略平行に配置 されている。

> 【0006】リタードローラ軸105aは図5に示すように 回動軸111aを中心に揺動可能な支持部材111 に支持され てフィードローラ軸104aに対して平行に接離可能となっ ている。また、リタードローラ軸105aとリタードローラ 駆動軸105bとの間にはカップリング112 及びトルクリミ

> 【0007】フィードローラ軸104aの端部には図示しな い画像形成装置本体のメイン駆動手段から駆動入力ベル ト114 を介して伝達された駆動力をフィードローラ軸10 4aに伝達する電磁クラッチ115 が設けられている。

【0008】また、フィードローラ軸104aとリタードロ ーラ駆動軸105bとの間にはフィードローラ軸104aに伝達 された回転駆動力をリタードローラ駆動軸105bに伝達す るリタード駆動ベルト116 が巻き掛けられている。尚、 カップリング112 はリタードローラ105 が変位しても駆 50 動をリタードローラ駆動軸105bからリタードローラ軸10

5aに伝達するためのものである。

【0009】上記駆動伝達装置110 によるフィードロー ラ104 及びリタードローラ105 の駆動について説明する と、先ず、図示しない画像形成装置本体のメイン駆動手 段から与えられた回転駆動力は駆動入力ベルト114 に伝 達され、シートSの給送タイミングに応じてON/OF F制御される電磁クラッチ115 のアマチュア部に設けら れたプーリ115aに入力される。

【0010】ここで、電磁クラッチ115 のロータ部と一 体的に回転するフィードローラ軸104aとリタードローラ 10 駆動軸105b及びリタードローラ軸105aはリタード駆動べ ルト116 によって連結されているのでフィードローラ軸 104aとリタードローラ軸105a及びリタードローラ駆動軸 105bは同方向に回転し、フィードローラ104 とリタード ローラ105 はシートSの給送タイミングON時に同期し て回転駆動される。

【0011】上記駆動伝達装置110 によりシートSが給 送方向(図5及び図6の矢印a方向)に1枚ずつ送られ る際、リタードローラ105 はフィードローラ104 及びシ ートSとの間の摩擦力によりトルクリミッタ113 が空転 20 してリタードローラ駆動軸105bの駆動回転方向と逆方向 に回転する。

【0012】また、複数枚のシートSが給送された際に はリタードローラ105 とシートSとの間の摩擦力に対し て複数枚のシートS間の摩擦力が小さいことからトルク リミッタ113 は空転せずにリタードローラ105 はリター ドローラ駆動軸105bの回転駆動方向と同方向に回転す

【0013】これにより、複数枚送られたシートSの中 れよりも下位のシートSとを分離し、画像形成装置本体 内へのシートSの重送を防止するようになっている。

【0014】次に上記構成のシート給送装置101 による シートSの分離給送条件を満足する原理について説明す る。以下の①式は給送条件、②式は分離条件、③はリタ ードローラ105 の連れ回り条件を夫々満足する関係式を 示す。

【0015】尚、以下の \mathbb{O} 、 \mathbb{O} 、 \mathbb{O} 、③式において、 $\mu_{\mathbb{A}^p}$ は ピックアップローラ103 とシートS間の摩擦係数、μ_{PP} はフィードローラ104 とシートS間の摩擦係数、μ_{CP}は 40 リタードローラ105 とシートS間の摩擦係数、μ_{APP} は ピックアップローラ103 の加圧部下のシートS間の摩擦 係数、μ_{BPP} はフィードローラ104 とリタードローラ10 5 とのニップ部のシートS間の摩擦係数である。

【0016】また、Nはリタードローラ105 の加圧力で あり、Tはトルクリミッタ113 の空転トルクであり、 r はリタードローラ105 の半径であり、Wはピックアップ ローラ103 の加圧力である。

[0017]

【数1】

[0018]

【数2】

$$N < \frac{T}{r \times \mu_{BPP}} - \frac{2 \mu_{APP} \times W}{\mu_{BPP}} \dots 2$$

[0019]

【数3】

$$N < \frac{T}{r \times \mu_{CP}} \cdots 3$$

【0020】尚、上記各式中で同一のシートSを用いれ ば、各ローラ加圧部の摩擦係数はそれほど大きくばらつ くことはないため、 μ_{APP} $\Rightarrow \mu_{BPP} = \mu_{PP}$ と置き換える と、前記①、②式は夫々以下の④、⑤式となる。

[0021]

【数4】

$$N > \frac{T}{r \times \mu_{BP}} + \frac{(\mu_{PP} - \mu_{AP}) \times W}{\mu_{BP}} \dots (4)$$

[0022]

【数5】

$$N < \frac{T}{r \times \mu_{BB}} - 2W \cdots 5$$

【0023】上記③、④、⑤式の関係をリタードローラ 105 の加圧力Nとトルクリミッタ113 の空転トルクTを のフィードローラ104 側、即ち、最上位のシートSとそ 30 パラメータとしてグラフ化したものを図7に示す。同図 において斜線部領域がシートSの適正給送領域Aであ る。即ち、適正給送領域Aを拡大するためには各ローラ とシートS間の摩擦係数を大きくするかピックアップロ ーラ103 の加圧力を小さくすることが必要となる。

【0024】また、リタードローラ105 の加圧力Nとト ルクリミッタ113 の空転トルクTを共に大きくする方向 (図7の右上方向)の条件下にシートSの給送条件を設 定した方が適正給送領域Aが広くなる。

【0025】ただし、トルクリミッタ113 の空転トルク Tをむやみに大きくすると、ローラ駆動における負荷ト ルクが増大するため、適正給送領域Aの上限(図7の右 上の限界)もある程度の制約を受けることになる。

【0026】近年の画像形成装置本体の高速化に伴い、 画像形成部へシートSを供給するシート給送装置101 に も高速化が要求されてきている。そして、当然のことな がら高速になればなるほどシートSの給送性能の信頼性 を確保することが困難になる。

【0027】特にシート収納装置102 からのシートSの ピックアップ時間が短くなるためピックアップローラ10 50 3 の搬送力を大きめに設定する必要がある。しかし、そ

うすると、今度は重送が発生し易くなるという問題があ る。

【0028】その理由はピックアップローラ103の搬送 力を上げるためにはピックアップローラ103 とシートS との摩擦係数を大きなものとするか、ピックアップロー ラ103 の加圧力を大きくするしかないが、ピックアップ ローラ103 の材質を変更することによって摩擦係数を大 きく変化させるのは困難であり、どうしても加圧力を大 きくする手段を用いることが多い。

が大きくなるとシート収納装置102の最上位のシートS とその下のシートSとの間の摩擦力も大きくなるため、 最上位のシートSを1枚のみピックアップすることが困 難となり、最上位のシートSがその下のシートSを引き 連れて搬送され、フィードローラ104 とリタードローラ 105 とのニップ部にシートSが複数枚束になって搬送さ れる。

【0030】このシートSの束はリタードローラ105の 逆転により1枚ずつに分離されることになるが、あまり の限界を超えてしまい重送する。特に最近では多種多様 なシートSが存在し、シートSの種類によってはシート S間の摩擦係数が通常よりも非常に大きいものも存在す る。

【0031】そのため、従来のシート給送装置101 では 図5に示すように、シート収納装置102 よりもシート給 送方向下流側 (以下、単に「下流側」という) でフィー ドローラ104 とリタードローラ105 とのニップ部よりも シート給送方向上流側(以下、単に「上流側」という) に配置され、ピックアップローラ103 により給送される 30 シートSの搬送経路117 上に突出され、シートSに当接 してシートSを分離するプレ分離板118を設けている。

【0032】プレ分離板118 はピックアップローラ103 により複数枚のシートSが給送された時、本来のフィー ドローラ104 とリタードローラ105 からなるリタード分 離機構の手前側でシートS束の先端を前述したプレ分離 板118 に当接させて先端位置をずらして捌くことで、あ る程度分離し易くするものである。

【0033】しかし、このプレ分離板118 の搬送経路11 7 への突出量やシートSに対する当接角度を大きくする 40 と、ピックアップローラ103 によって給送出来なくなる 虞があるためフィードローラ104 とリタードローラ105 とのニップ部へのシートS束の進入を完全に防止するほ どの効果を期待することは出来ず、あくまで本来のフィ ードローラ104 とリタードローラ105 からなるリタード 分離機構の補助的なものであるが、分離性が極端に悪い シートS以外では該リタード分離機構と組み合わせるこ とにより十分な効果が得られる。

[0034]

従来例では、極端に分離性の悪いシートSや剛性の高い シートS等がプレ分離板118 では捌ききれず、束でフィ ードローラ104 とリタードローラ105 とのニップ部に進 入した場合、リタードローラ105 が逆転することにより リタードローラ105 側のシートSを戻し搬送するが、プ レ分離板118 が逆にシートSを戻す力に対して抵抗とな り、分離性能を低下させてしまうという問題がある。

【0035】本発明は前記課題を解決するものであり、 その目的とするところは、シート載置手段から複数枚の 【0029】しかし、ピックアップローラ103 の加圧力 10 シートが束となって給送された場合にリタード分離手段 の手前でシート束を捌いて分離しながらも分離回転体に よる束搬送されたシートの戻し搬送を妨げない分離部材 を設けることで多様化するシートに対しても重送等の給 送不良を防止することが出来るシート給送装置及びこれ を備えた画像形成装置を提供せんとするものである。

[0036]

【課題を解決するための手段】前記目的を達成するため の本発明に係る代表的な構成は、シートを載置するシー ト載置手段と、前記シート載置手段に載置されたシート に多くのシートSが同時に束で進入するとその分離能力 20 を給送するシート給送手段と、前記シート給送手段より もシート給送方向下流側に配置され、該シート給送手段 により給送されたシートを搬送する搬送回転体と、前記 搬送回転体に対向して配置され、該搬送回転体との協働 作用によりシートを分離する分離回転体と、前記シート 載置手段よりもシート給送方向下流側で、且つ前記搬送 回転体と前記分離回転体とのニップ部よりもシート給送 方向上流側に配置され、前記シート給送手段により給送 されるシートの搬送経路上に突出し、該シートに当接し てシートを分離する分離部材と、前記分離部材を前記シ ート給送手段により給送されるシートの搬送経路上に突 出させる突出位置と、該搬送経路上から退避する退避位 置とに移動させる移動手段とを有することを特徴とする シート給送装置である。

> 【0037】本発明は、上述の如く構成したので、移動 手段により分離部材をシート給送手段により給送される シートの搬送経路上に突出させる突出位置と、該搬送経 路上から退避する退避位置とに移動させることでシート 載置手段から複数枚のシートが束となって給送された場 合にリタード分離手段の手前で分離部材をシート給送手 段により給送されるシートの搬送経路上に突出させる突 出位置に保持してシート東を捌いて分離し、分離回転体 により束搬送されたシートの戻し搬送を行う際には該搬 送経路上から退避する退避位置に移動させてシートの戻 し搬送を妨げることがない。

> 【0038】これにより、多様化するシートに対しても 重送等の給送不良を防止することが出来る。

[0039]

【発明の実施の形態】図により本発明に係るシート給送 装置及びこれを備えた画像形成装置の一例として複写機 【発明が解決しようとする課題】しかしながら、前述の 50 に適用した場合の一実施形態を具体的に説明する。図1

は本発明に係るシート給送装置を備えた画像形成装置の 構成を示す断面説明図、図2は本発明に係るシート給送 装置の第1実施形態の構成を示す要部拡大図である。

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【0040】図1において、本発明に係るシート給送装 置を備えた画像形成装置は、画像形成装置本体1の一側 部に紙や合成樹脂等で構成される多量のシートSを積載 収容したシート載置手段となるシート給送デッキ2を備 える他、画像形成装置本体1内の下部に所定量のシート Sを積載収容した同じくシート載置手段となる複数のシ ートカセット3, 4を備えている。

【0041】そして、シートSを給送するためのシート 給送デッキ2及びシートカセット3, 4の設置部位には リタード分離機構を構成するシート給送手段となるピッ クアップローラ5,6,7及び搬送回転体となるフィー ドローラ8,9,10及び分離回転体となるリタードロー ラ11, 12, 13が設けられている。

【0042】シート給送デッキ2、シートカセット3, 4内のシートSは夫々のピックアップローラ5, 6, 7 によって繰り出され、詳しくは図2に示して後述する分 た後、フィードローラ8,9,10及びリタードローラ1 1, 12, 13により分離給送されて一旦停止しているレジ ストローラ対14に送られて斜行状態の矯正が行われる。

【0043】一方、画像読取装置15により原稿画像が読 み取られ、画像情報に応じたレーザ光が画像形成手段と なる電子写真感光体ドラム16上に照射されると静電潜像 が形成され、現像機17によりトナーが供給されてトナー 画像が形成される。

【0044】感光体ドラム16上に形成される静電潜像と のタイミングをとって回転するレジストローラ対14によ 30 るピックアップローラ支持部材34に回転可能に支持さ りシートSが感光体ドラム16とこれに対向する転写帯電 器18との間に送られ、転写帯電器18の作用により感光体 ドラム16上のトナー画像がシートSに転写される。

【0045】この後、シートSは搬送ベルト19により定 着器20に送られ、加熱、加圧処理されてシートSに転写 されたトナー画像が永久定着される。本画像形成装置本 体1はシートSへの両面複写を行う両面複写モードと多 重複写を行う多重複写モードを備えているが、通常複写 モードの場合、定着処理後のシートSは内排出ローラ対 21により機外の排出トレイ22上に排出される。

【0046】また、両面複写モード及び多重複写モード の場合には、内排出ローラ対23またはスイッチバックロ ーラ対24により再給送パス25及び両面搬送パス26を介し て中間トレイ27上に一時的に積載収容される。

【0047】そして、中間トレイ27上に収容されたシー トSは再給送装置28により再びレジストローラ対14に搬 送され、上記片面複写と同様のプロセスを経て画像が形 成されて機外に排出される。

【0048】図2はリタード分離機構周辺要部を示す図 である。図2において、シート載置手段となるシート給 50

送デッキ2及びシートカセット3,4に載置されたシー トSは夫々シート給送手段となるピックアップローラ 5, 6, 7により繰り出され、該ピックアップローラ 5, 6, 7よりもシート給送方向下流側(以下、単に 「下流側」という)に配置された搬送回転体となるフィ ードローラ8, 9, 10と、該フィードローラ8, 9, 10 に夫々対向して配置された分離回転体なるリタードロー ラ11, 12, 13との協働作用により1枚ずつに分離給送さ れ、シートカセット3、4では搬送ローラ対29、30を介 10 してレジストローラ対14に送られ、シート給送デッキ2 では直接レジストローラ対14に送られる。

【0049】尚、フィードローラ8,9,10及びリター ドローラ11, 12, 13のリタード分離機構の駆動系等の構 成は図6に示して前述した従来例と略同じであるため説 明を省略する。

【0050】シート給送デッキ2、シートカセット3, 4よりも下流側で且つ各フィードローラ8, 9, 10とリ タードローラ11, 12, 13との夫々のニップ部よりもシー ト給送方向上流側(以下、単に「上流側」という)に 離部材となるプレ分離板32に当接して捌かれて分離され 20 は、ピックアップローラ 5, 6, 7により給送されるシ ートSの搬送経路31上に突出し、シートSに当接してシ ートSを分離する分離部材となるプレ分離板32が設けら れている。

> 【0051】プレ分離板32はそれ自体が揺動手段であっ て回動軸32aを中心に回動可能に設けられ、ねじりコイ ルバネ33により常時搬送経路31上に突出する突出位置に 付勢して保持されている。一方、ピックアップローラ 5, 6, 7はフィードローラ8, 9, 10のフィードロー ラ軸8a, 9a, 10aを中心に回動可能な揺動手段とな れ、図示しない加圧手段によりシート給送デッキ2、シ ートカセット3,4に夫々載置されたシートSに所定の 加圧力により当接している。

> 【0052】プレ分離板32及びピックアップローラ支持 部材34に当接係合する位置には回動軸35 a を中心に回動 可能なリンク35が設けられており、該リンク35の一端が ソレノイド36に連結されている。

【0053】ソレノイド36及びリンク35によりプレ分離 板32を搬送経路31上に突出させる突出位置と、搬送経路 40 31上から退避する退避位置とに移動させる移動手段を構 成している。

【0054】そして、ソレノイド36をONにしてリンク 35を回動軸35 a を中心に図2の時計回り方向に回動させ ると、該リンク35の一端がピックアップローラ支持部材 34の下面に当接して該ピックアップローラ支持部材34を フィードローラ軸8a,9a,10aを中心に図示しない 加圧手段の加圧力に抗して図2の反時計回り方向に回動 してシート給送デッキ2、シートカセット3,4に載置 されたシートSから離間する。

【0055】これと同時にリンク35の他の一端がプレ分

離板32の起立片に当接して該プレ分離板32を回動軸32 a を中心にねじりコイルバネ33の付勢力に抗して図2の反 時計回り方向に回動して搬送経路31上から退避させる。

【0056】上記構成において、シート給送デッキ2或 いはシートカセット3,4に載置されたシートSを給送 する時、ピックアップローラ5,6,7は図2の実線で 示すように最上位のシートSの表面に当接している。

【0057】この状態では揺動可能に支持されたプレ分 離板32はねじりコイルバネ33により図2の実線で示す突 出位置に付勢されている。そして、シートS間の摩擦係 10 手段となるカム41が設けられている。 数が大きい場合やピックアップローラ5,6,7の加圧 力が大きい場合等に該ピックアップローラ5, 6, 7に より複数枚のシートSが束でピックアップされると、シ ートS束の先端がプレ分離板32に当接して捌かれ、搬送 経路31の上部でプレ分離板32の上端を超えた搬送経路3 1'を通ってフィードローラ8,9,10とリタードロー ラ11, 12, 13との夫々のニップ部にシートSが搬送され

【0058】そして、シートSの先端がフィードローラ 8, 9, 10とリタードローラ11, 12, 13により夫々挟持 20 されると、ソレノイド36が作動し、リンク35によりピッ クアップローラ支持部材34が図2の破線で示す離間位置 に持ち上げられ、ピックアップローラ5,6,7が給送 位置から退避する。

【0059】これと同時にリンク35によりプレ分離板32 も図2の破線で示す退避位置に倒され、プレ分離板32に よりシートS束が捌ききれずにフィードローラ8,9, 10とリタードローラ11, 12, 13との夫々のニップ部に束 で進入したとしてもプレ分離板32は搬送経路31から退避 しているので、リタードローラ11, 12, 13が逆転して下 30 位のシートSを戻し搬送する際の妨げにならない。

【0060】上記のように、シートSの搬送状態に応じ て給送動作開始のピックアップローラ5, 6, 7が回転 するピックアップ動作時にはプレ分離板32を搬送経路31 上に突出させ、リタードローラ11, 12, 13が逆回転して 下位のシートSを戻し搬送するリタード分離動作時には プレ分離板32を搬送経路31上から退避させるので重送が 発生する確率を低下させることが出来る。

【0061】次に図3及び図4を用いて本発明に係るシ ート給送装置の第2実施形態について説明する。図3は 40 本発明に係るシート給送装置の第2実施形態の構成を示 す要部拡大図、図4は第2実施形態において分離部材を 移動する移動手段の構成を示す斜視説明図である。尚、 前記第1実施形態と同様に構成されたものは同一の符号 を付して説明を省略する。

【0062】前記第1実施形態ではピックアップローラ 5, 6, 7のシートSからの離間動作と連動して常にプ レ分離板32を揺動させたものであるが、本実施形態では リタードローラ11, 12, 13の回転方向によりシートSの 搬送状態を検知し、自動でプレ分離板32を揺動させるも 50

のである。

【0063】分離部材となるプレ分離板32は前記第1実 施形態と同様に回動軸32aを中心に揺動可能に軸支され ており、ねじりコイルバネ33により図3の破線で示す退 **遊位置に付勢されている。**

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【0064】また、ねじりコイルバネ33によりプレ分離 板32が付勢される側にはプレ分離板32に当接係合して該 プレ分離板32を搬送経路31上に突出させる突出位置と、 搬送経路31上から退避する退避位置とに移動させる移動

【0065】図4に示すように、カム41の回転軸41aは トルクリミッタ42及びギア列43を介してリタードローラ 軸11a,12a,13aに連結されている。そして、リター ドローラ11, 12, 13がフィードローラ8, 9, 10に対し て従動回転する時はカム41により図3の実線で示すよう にプレ分離板32を搬送経路31上に突出した状態に保持す る。

【0066】尚、プレ分離板32は図示しない突き当て部 材に突き当たることにより図3の実線で示す突出位置以 上には揺動しないようになっており、カム41も図4に示 すように回転軸41 a に設けられたトルクリミッタ42とス トッパ44が図示しない突き当て部材に突き当たることに より図3に示す破線と実線の範囲内で回動可能に構成さ れている。

【0067】シートSを給送する時、先ず、ピックアッ プローラ5,6,7は図3の実線で示すようにシート給 送デッキ2、シートカセット3,4に積載されている最 上位のシートSに当接している。

【0068】そして、最初の給送動作、若しくはピック アップローラ5, 6, 7がシートSを1枚のみフィード ローラ8, 9, 10とリタードローラ11, 12, 13とのニッ プ部に送り出している場合はリタードローラ軸11a, 12 a, 13 a はフィードローラ8, 9, 10 に対して従動回転 し、リタードローラ軸11 a, 12 a, 13 a に軸支されたギ ア列43を介してカム41が揺動可能に支持されたプレ分離 板32を図3の実線で示す突出位置に付勢する。

【0069】そして、積載されているシートS間の摩擦 係数が大きい場合やピックアップローラ5,6,7の加 圧力が大きい場合等にピックアップローラ5,6,7に よりシート給送デッキ2、或いはシートカセット3,4 から複数枚のシートSが束でピックアップされると、そ の先端がプレ分離板32に当接して該プレ分離板32により 捌かれ、搬送経路31よりも上部でプレ分離板32の上端部 を超えた搬送経路31′を通ってフィードローラ8,9, 10とリタードローラ11, 12, 13とのニップ部にシートS が搬送される。

【0070】そして、シートSの先端がフィードローラ 8, 9, 10とリタードローラ11, 12, 13により挟持され ると、ソレノイド36が作動し、リンク35によりピックア ップローラ支持部材34が図3の破線で示す位置に持ち上

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げられ、ピックアップローラ5, 6, 7がシートSから 離間して給送位置から退避する。

【0071】そして、プレ分離板32でシートS束が捌ききれずにフィードローラ8,9,10とリタードローラ11,12,13とのニップ部に束で進入した場合にはリタードローラ軸11a,12a,13aはカイードローラ8,9,10に対して逆回転し、該リタードローラ軸11a,12a,13aに軸支されたギア列43を介してカム41がプレ分離板32を図3の破線で示す退避位置に倒す。

【0072】これにより、プレ分離板32は本来の搬送経路31よりも下がっているので、リタードローラ11, 12, 13が逆回転して複数枚連れ込まれた下位のシートSが戻し搬送される際の妨げにならない。

【0073】また、事前の給送動作でフィードローラ8,9,10とリタードローラ11,12,13とのニップ部までシートSが複数搬送され、プレ分離板32が退避位置にあったとしても次の給送動作で前記ニップ部にシートSが1枚のみ搬送されていれば再びプレ分離板32が突出位置に戻り、該ニップ部に複数枚搬送されればプレ分離板32は退避位置のままでリタードローラ11,12,13の逆回転による連れ込まれたシートSの戻し搬送を妨げない。

【0074】このように、常にシート給送装置のフィードローラ8,9,10とリタードローラ11,12,13とのリタード分離機構のリタード分離動作に伴い、プレ分離板32が必要な時に突出し、リタード分離動作が機能する時にはその妨げにならないように退避するので重送の発生確率を低下させることが出来る。

[0075]

【発明の効果】本発明は、上述の如き構成と作用とを有するので、搬送回転体と分離回転体を用いたリタード分離方式のシート給送装置において分離部材を移動可能に支持することにより分離部材による分離動作が必要な時に分離部材を機能させ、リタード分離動作時にはその妨

げにならないように分離部材を退避させることにより分離部材による分離動作とリタード分離動作の両方を十分に機能させることが出来、重送の発生確率を低下させることが出来る。

【図面の簡単な説明】

【図1】本発明に係るシート給送装置を備えた画像形成 装置の構成を示す断面説明図である。

【図2】本発明に係るシート給送装置の第1実施形態の 構成を示す要部拡大図である。

【図3】本発明に係るシート給送装置の第2実施形態の 構成を示す要部拡大図である。

【図4】第2実施形態において分離部材を移動する移動 手段の構成を示す斜視説明図である。

【図5】従来例を説明する図である。

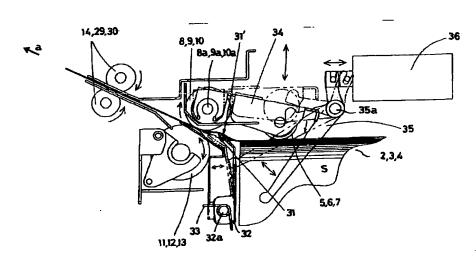
【図6】従来例を説明する図である。

【図7】従来例を説明する図である。

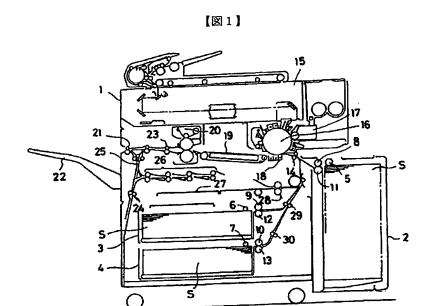
【符号の説明】

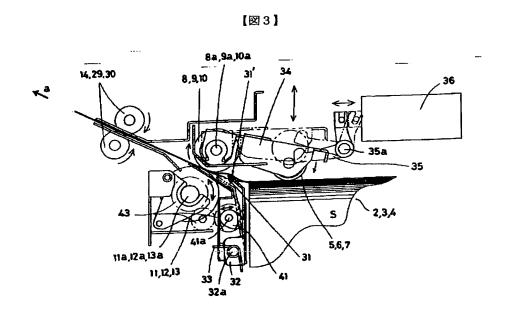
1…画像形成装置本体、2…シート給送デッキ、3,4 …シートカセット、5,6,7…ピックアップローラ、 8,9,10…フィードローラ、8 a,9 a,10 a…フィードローラ軸、11,12,13…リタードローラ、11 a,12 a,13 a …リタードローラ軸、14…レジストローラ対、 15…画像読取装置、16…感光体ドラム、17…現像機、18 …転写帯電器、19…搬送ベルト、20…定着器、21…内排 出ローラ対、22…排出トレイ、23…内排出ローラ対、24 …スイッチバックローラ対、25…再給送パス、26…両面 搬送パス、27…中間トレイ、28…再給送装置、29,30… 搬送ローラ対、31…搬送経路、32…プレ分離板、32 a… 回動軸、33…ねじりコイルバネ、34…ピックアップロー ラ支持部材、35…リンク、35 a …回動軸、36…ソレノイ ド、41…カム、41 a …回転軸、42…トルクリミッタ、43 …ギア列、44…ストッパ、S…シート



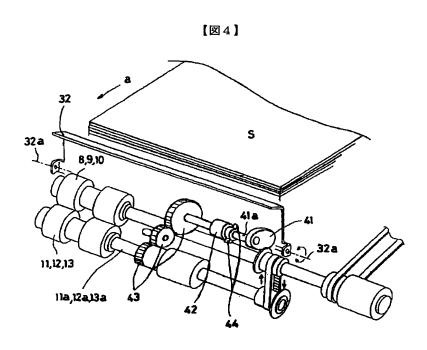


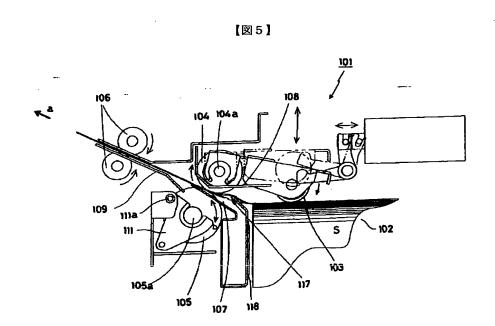
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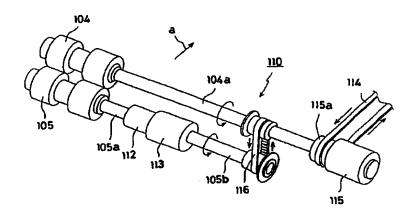
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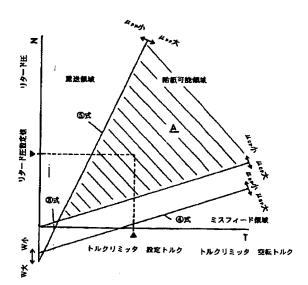


(10)

【図6】



【図7】



SHEET FEEDER AND IMAGE FORMATION DEVICE

Patent Number:

JP2000191169

Publication date:

2000-07-11

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Requested Patent:

☐ JP2000191169

Application Number: JP19980370162 19981225

Priority Number(s):

IPC Classification:

B65H3/56

EC Classification:

Equivalents:

Abstract

PROBLEM TO BE SOLVED: To provide a sheet feeder capable of preventing a feeding failure of overlapped feeding, etc., even against a diversified sheet by providing a separation member not to interrupt returning carriage of sheets carried in a bundle by a separation rotor even while handling and separating a sheet bundle before a retard separation means in the case when a plural number of the sheets are fed in a bundle from a sheet placing means and a image formation device furnished with it. SOLUTION: A pre-separation plate 32 is provided free to revolve around an axis of revolution 32a as its center, and it is constantly urged to a position to project on a carrier passage 31 by a torsion coil spring 33. It is constituted so as to separate pick-up rollers 5, 6, 7 from a sheet S by a link 35 driven by a solenoid 36 and to oscillate a pick-up roller support member 34 and to refuge from the carrier passage 31 by pushing down the pre-separation plate 32 simultaneously.

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CLAIMS

[Claim(s)]

[Claim 1] The sheet feeding device characterized by providing the following. A sheet installation means to lay a sheet. A sheet feed means to feed with the sheet laid in the aforementioned sheet installation means. Conveyance body of revolution which conveys the sheet with which has been arranged at the sheet feed direction downstream and it was fed by this sheet feed means rather than the aforementioned sheet feed means. Rather than the separation body of revolution which counters the aforementioned conveyance body of revolution, is arranged, and separates a sheet by collaboration operation with this conveyance body of revolution, and the aforementioned sheet installation means, by the sheet feed direction downstream And the separation member which is arranged at the sheet feed direction upstream, projects on the conveyance path of the sheet with which it is fed by the aforementioned sheet feed means, and separates a sheet from the nip section of the aforementioned conveyance body of revolution and the aforementioned separation body of revolution in contact with this sheet, The move means moved to the protrusion position which makes the aforementioned separation member project on the conveyance path of the sheet fed by the aforementioned sheet feed means, and the evacuation position evacuated from on this conveyance path.

[Claim 2] The sheet feeding device according to claim 1 characterized by making it move to the protrusion position made to project on the conveyance path of the sheet fed with the aforementioned separation member by the aforementioned sheet feed means according to the conveyance state of a sheet, and the evacuation position evacuated from on this conveyance path.

[Claim 3] The aforementioned sheet feed means is contacted / estranged by the sheet laid in the aforementioned sheet installation means by the 1st rocking means. The aforementioned separation member is projected / evacuated on the conveyance path of the sheet with which it is fed by the 2nd rocking means by the aforementioned sheet feed means. the alienation from the sheet of the aforementioned sheet feed means -- the sheet feeding device according to claim 1 or 2 characterized by for operation being interlocked with and evacuating the aforementioned separation member from on the conveyance path of a sheet

[Claim 4] The sheet feeding device according to claim 1 or 2 characterized by making the aforementioned separation member project on the conveyance path of a sheet when the aforementioned separation member is evacuated from on the conveyance path of a sheet when the aforementioned separation body of revolution is reversed to the aforementioned conveyance body of revolution, and the aforementioned separation body of revolution follows to the aforementioned conveyance body of revolution.

[Claim 5] It is the sheet feeding device according to claim 4 carry out [that the interlocking cam evacuates the aforementioned separation member from on the conveyance path of a sheet to rotation of the aforementioned separation body of revolution when the aforementioned separation member is projected / evacuated on the conveyance path of the sheet with which it is fed by the rocking means by the aforementioned sheet feed means and the aforementioned separation body of revolution reverses to the aforementioned conveyance body of revolution, and] as the feature.

[Claim 6] Image formation equipment characterized by having an image formation means to equip any 1 term of claims 1-5 with the sheet feeding device of a publication, and to form a picture in a sheet according to image information.

[Translation done.]

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DETAILED DESCRIPTION

[Detailed Description of the Invention]

[0001]

[The technical field to which invention belongs] this invention relates to the sheet feeding device with which image formation equipments, such as a copying machine, and a printer, facsimile, are equipped. [0002]

[Description of the Prior Art] An example of the conventional sheet feeding device is explained using drawing 5 - drawing 5 - setting -- sheet feeding device 101 Sheet receipt equipment 102 with which the sheet S of two or more sheets was accumulated and contained on the sheet installation base which is not illustrated from -- pickup roller 103 which feeds with one sheet S of the most significant at a time this pickup roller 103 Sheet receipt equipment 102 from -- feed roller 104 which conveys the sheet S with which it was fed into the main part of image formation equipment (the direction of arrow a of drawing 5) this feed roller 104 Retard roller 105 countered and arranged the conveyance roller pair arranged at the near side of the main part of image formation equipment -- 106 It has.

[0003] Pickup roller 103 When the number of the sheets S with which it was fed is [two or more], it is the retard roller 105. Feed roller 104 It rotates to a hand of cut and an opposite direction (the direction of arrow b of <u>drawing 5</u>), the low-ranking sheet S is returned and conveyed, and the separation feed only of the one sheet of the most significant is carried out.

[0004] moreover, pickup roller 103 Feed roller 104 And sheet passage field 107 between the retard rollers 105 **** -- upper guide 108 it arranges -- having -- a feed roller 104 and retard roller 105 Conveyance roller pair 106 Between and conveyance roller pair 106 between the main parts of image formation equipment -- lower guide 109 It is arranged. And upper guide 108 Lower guide 109 It is guided and fed with Sheet S.

[0005] Feed roller 104 And retard roller 105 Drive transport unit 110 shown in drawing 6 It drives. drive transport unit 110 **** -- feed roller 104 Feed roller shaft 104a supported to revolve and retard roller 105 Retard roller driving shaft 105b connected with retard roller shaft 105a and this retard roller shaft 105a which are supported to revolve is arranged at abbreviation parallel.

[0006] Retard roller shaft 105a is the supporter material 111 which can be rocked focusing on rotation shaft 111a, as shown in <u>drawing 5</u>. It is supported and can attach and detach in parallel to feed roller shaft 104a. Moreover, between retard roller shaft 105a and retard roller driving shaft 105b, it is distributor shaft coupling 112. And torque limiter 113 It is prepared.

[0007] The main driving means of the main part of image formation equipment which is not illustrated in the edge of feed roller shaft 104a to driving-input belt 114 Electromagnetic clutch 115 which transmits the driving force transmitted by minding to feed roller shaft 104a It is prepared.

[0008] Moreover, retard driving belt 116 which transmits the rotation driving force transmitted to feed roller shaft 104a between feed roller shaft 104a and retard roller driving shaft 105b to retard roller driving shaft 105b It is wound almost. In addition, distributor shaft coupling 112 Retard roller 105 Even if it displaces, it is for transmitting a drive to retard roller shaft 105a from retard roller driving shaft

105b.

[0009] The above-mentioned drive transport unit 110 Feed roller 104 to depend And retard roller 105 When a drive is explained, the rotation driving force first given from the main driving means of the main part of image formation equipment which is not illustrated is the driving-input belt 114. Electromagnetic clutch 115 by which is transmitted and ON/OFF control is carried out according to the feed timing of Sheet S It is inputted into pulley 115a prepared in the amateur section.

[0010] Here, it is an electromagnetic clutch 115. The Rota section, feed roller shaft 104a which rotates in one, retard roller driving shaft 105b, and retard roller shaft 105a are the retard driving belt 116. Since it is connected, feed roller shaft 104a, retard roller shaft 105a, and retard roller driving shaft 105b rotate in this direction, and it is a feed roller 104. Retard roller 105 A rotation drive is carried out synchronizing with the time of the feed timing ON of Sheet S.

[0011] the above-mentioned drive transport unit 110 the time of one sheet S being sent at a time in the feed direction (drawing 5 and the direction of arrow a of drawing 6) -- retard roller 105 Feed roller 104 and the frictional force between Sheets S -- torque limiter 113 It races and rotates to the drive hand of cut and opposite direction of retard roller driving shaft 105b.

[0012] Moreover, when fed with the sheet S of two or more sheets, it is the retard roller 105. Torque limiter 113 since the frictional force between the sheets S of two or more sheets is small to the frictional force between Sheets S It is the retard roller 105, without racing. It rotates in the rotation driving direction and this direction of retard roller driving shaft 105b.

[0013] Feed roller 104 in the sheet S sent two or more sheets by this The low-ranking sheet S is separated from the sheet S of the most significant, and it a side, and **** of the sheet S into the main part of image formation equipment is prevented.

[0014] Next, sheet feeding device 101 of the above-mentioned composition The principle which satisfies the separation feed conditions of the sheet S to twist is explained. For feed conditions and ** formula, separation conditions and ** are [the following ** formulas] the retard roller 105. The relational expression with which it is satisfied of the circumference conditions of a companion, respectively is shown.

[0015] In addition, in following **, **, and ** formula, muAP is coefficient of friction between the sheets S of the nip section with a pickup roller 103. Coefficient of friction between Sheets S and muBP are a feed roller 104. Coefficient of friction between Sheets S and muCP are the retard roller 105. Coefficient of friction between Sheets S, and muAPP Pickup roller 103 Coefficient of friction between a pressurization subordinate's sheets S, and muBPP Feed roller 104 Retard roller 105

[0016] Moreover, N is the retard roller 105. It is welding pressure and T is a torque limiter 113. It is idling torque and r is the retard roller 105. It is a radius and W is a pickup roller 103. It is welding pressure.

[Equation 2]

$$N < \frac{T}{r \times \mu_{BPP}} - \frac{2 \mu_{APP} \times W}{\mu_{BPP}} \dots 2$$

[Equation 3]
$$N < \frac{T}{r \times \mu_{CP}} \cdots 3$$

[0020] In addition, if the same sheet S is used in each above-mentioned formula and it will replace with muAPP **muBPP =muPP since coefficient of friction of each roller pressurization section does not vary so greatly, the aforementioned ** and ** formula will turn into ** of the following, and ** formula, respectively.

[0021]
[Equation 4]

$$N > \frac{T}{r \times \mu_{BP}} + \frac{(\mu_{PP} - \mu_{AP}) \times W}{\mu_{BP}} \dots \Phi$$

[0022]
[Equation 5]
 $N < \frac{T}{r \times \mu_{PP}} - 2W \dots \Phi$

[0023] It is the retard roller 105 about the relation of the above-mentioned **, **, and ** formula. Welding pressure N and torque limiter 113 What made idling torque T the parameter and graph-ized it is shown in drawing 7. In this drawing, a slash section field is the proper feed field A of Sheet S. That is, in order to expand the proper feed field A, coefficient of friction between each roller and Sheet S is enlarged, or it is a pickup roller 103. It is necessary to make welding pressure small.

[0024] Moreover, retard roller 105 Welding pressure N and torque limiter 113 The proper feed field A becomes [the direction which set the feed conditions of Sheet S to the bottom of the condition of the direction (the direction of the upper right of drawing 7) which both enlarges idling torque T] large.

[0025] However, torque limiter 113 If idling torque T is enlarged recklessly, since the load torque in a roller drive will increase, a certain amount of [the upper limit (limitation at the upper right of drawing 7) of the proper feed field A] restrictions will be received.

[0026] Sheet feeding device 101 which supplies Sheet S to the image formation section with improvement in the speed of the main part of image formation equipment in recent years Improvement in the speed has been required. And as it becomes high-speed with a natural thing, it becomes more difficult to secure the reliability of the feed performance of Sheet S.

[0027] It is especially sheet receipt equipment 102. Since the pick up time of the sheet S of a shell becomes short, it is a pickup roller 103. It is necessary to set up the conveyance force more greatly. However, when it does so, there is a problem of becoming easy to generate **** shortly.

[0028] The reason is a pickup roller 103. In order to raise the conveyance force, it is a pickup roller 103. Coefficient of friction with Sheet S is made big, or it is a pickup roller 103. Although welding pressure must be enlarged, it is a pickup roller 103. By changing the quality of the material, it is difficult to change coefficient of friction a lot, and the means which surely enlarges welding pressure is used in many cases.

[0029] However, pickup roller 103 It becomes difficult to accept one sheet S of the most significant and to take it up, since the frictional force between the sheet S of the most significant of sheet receipt equipment 102 and the sheet S under it will also become large if welding pressure becomes large, the sheet S of the most significant takes the sheet S under it with it, and is conveyed, and it is a feed roller 104. Retard roller 105 Sheet S becomes two or more sheet bunch, and is conveyed by the nip section. [0030] The bunch of this sheet S is the retard roller 105. Although an inversion will separate into one sheet at a time, if too much many sheets S advance in a bundle simultaneously, the limitation of the separative power is exceeded and ****(ed). Especially a variety of sheets [recently] S exist, and what has very larger coefficient of friction between Sheets S than usual exists depending on the kind of sheet S.

[0031] therefore, the conventional sheet feeding device 101 **** -- it is shown in drawing 5 -- as -- sheet receipt equipment 102 The sheet feed direction downstream It is a feed roller 104 at (it is only hereafter called a "downstream"). Retard roller 105 Rather than the nip section, the sheet feed direction

upstream It is arranged (it is only hereafter called an "upstream"), and is a pickup roller 103. Conveyance path 117 of the sheet S with which it is fed Pre division plate 118 which is projected upwards and separates Sheet S in contact with Sheet S It has prepared.

[0032] pre division plate 118 Pickup roller 103 the time of being fed with the sheet S of two or more sheets -- original feed roller 104 Retard roller 105 from -- pre division plate 118 which mentioned above the nose of cam of S bundles of sheets in the near side of the becoming retard separation mechanism It is made to some extent easy to be making it contact, and shifted and dealing with a nose-of-cam position, and to separate.

[0033] However, this pre division plate 118 Conveyance path 117 If the contact angle to the amount of protrusions or Sheet S is enlarged Pickup roller 103 Since there is a possibility that it may become impossible to feed, it is a feed roller 104. Retard roller 105 An effect to the extent that penetration of S bundles of sheets to the nip section is prevented completely is not expectable. to the last -- original feed roller 104 Retard roller 105 from -- although the becoming retard separation mechanism is auxiliary, except the sheet S with extremely bad separability, sufficient effect is acquired by combining with this retard separation mechanism

[0034]

[Problem(s) to be Solved by the Invention] However, at the above-mentioned conventional example, the sheet S with extremely bad separability, the rigid high sheet S, etc. are the pre division plate 118. It cannot finish selling then. It is a feed roller 104 at a bunch. Retard roller 105 When it advances into the nip section, it is the retard roller 105. It is the retard roller 105 by reversing. Although the near sheet S is returned and conveyed Pre division plate 118 It is resisting to the force of returning Sheet S conversely, and there is a problem of reducing separability ability.

[0035] The place which this invention solves the aforementioned technical problem and is made into the purpose Dealing with a sheet bunch and dissociating before a retard separation means, when the sheet of two or more sheets becomes a bunch from a sheet installation means and it is fed Let image formation equipment equipped with the sheet feeding device and this which can prevent poor feed, such as ****, also to the sheet diversified by preparing the separation member which does not bar return conveyance of a sheet by ***** body of revolution by which bunch conveyance was carried out be an offer plug.

[Means for Solving the Problem] The typical composition concerning this invention for attaining the aforementioned purpose A sheet installation means to lay a sheet, and a sheet feed means to feed with the sheet laid in the aforementioned sheet installation means, The conveyance body of revolution which conveys the sheet with which has been arranged at the sheet feed direction downstream and it was fed by this sheet feed means rather than the aforementioned sheet feed means, Rather than the separation body of revolution which counters the aforementioned conveyance body of revolution, is arranged, and separates a sheet by collaboration operation with this conveyance body of revolution, and the aforementioned sheet installation means, by the sheet feed direction downstream And the separation member which is arranged at the sheet feed direction upstream, projects on the conveyance path of the sheet with which it is fed by the aforementioned sheet feed means, and separates a sheet from the nip section of the aforementioned conveyance body of revolution and the aforementioned separation body of revolution in contact with this sheet, It is the sheet feeding device characterized by having the move means moved to the protrusion position which makes the aforementioned separation member project on the conveyance path of the sheet fed by the aforementioned sheet feed means, and the evacuation position evacuated from on this conveyance path.

[0037] The protrusion position made to project on the conveyance path of the sheet fed with a separation member by the move means by the sheet feed means since this invention was constituted like ****, When the sheet of two or more sheets becomes a bunch from a sheet installation means and it is fed by making it move to the evacuation position evacuated from on this conveyance path, a separation member before a retard separation means by the sheet feed means Hold in the protrusion position made to project on the conveyance path of the sheet with which it is fed, deal with a sheet bunch, dissociate, it is made to move to the evacuation position evacuated from on this conveyance path in case return conveyance of

a sheet in which bunch conveyance was carried out by separation body of revolution is performed, and return conveyance of a sheet is not barred.

[0038] Thereby, poor feed, such as ****, can be prevented also to the sheet to diversify.

[Embodiments of the Invention] 1 operation gestalt at the time of applying to a copying machine as an example of image formation equipment equipped with the sheet feeding device and this which start this invention with drawing is explained concretely. Cross-section explanatory drawing showing the composition of image formation equipment equipped with the sheet feeding device which drawing 1 requires for this invention, and drawing 2 are the important section enlarged views showing the composition of the 1st operation gestalt of the sheet feeding device concerning this invention.

[0040] Image-formation equipment equipped with the sheet feeding device concerning this invention is equipped with the sheet feed deck 2 used as the sheet installation means which carried out loading hold of a lot of sheets S constituted from paper, synthetic resin, etc. by the unilateral section of the main part 1 of image-formation equipment, and also it equips the lower part in the main part 1 of image-formation equipment with two or more sheet cassettes 3 and 4 which carried out loading hold of the sheet S of the specified quantity and which similarly serve as a sheet installation means in drawing 1.

[0041] And the retard rollers 11, 12, and 13 used as the feed rollers 8, 9, and 10 and separation body of

[0041] And the retard rollers 11, 12, and 13 used as the feed rollers 8, 9, and 10 and separation body of revolution used as the pickup rollers 5, 6, and 7 and conveyance body of revolution used as a sheet feed means to constitute a retard separation mechanism are formed in the installation part of the sheet feed deck 2 for feeding with Sheet S, and the sheet cassettes 3 and 4.

[0042] the resist roller pair which it let out the sheet feed deck 2, the sheet cassette 3, and the sheet S in four with each pickup roller 5, 6, and 7, separation feed was carried out with feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 after selling and separating into <u>drawing 2</u> in detail in contact with the pre division plate 32 used as the separation member shown and mentioned later, and has been stopped -- it is sent to 14 and reform of a skew state is performed

[0043] On the other hand, a manuscript picture is read by the picture reader 15, if the laser beam according to image information is irradiated on the electrophotography photo conductor drum 16 used as an image formation means, an electrostatic latent image will be formed, a toner is supplied by the developing machine 17, and a toner picture is formed.

[0044] the resist roller pair which takes timing with the electrostatic latent image formed on the photo conductor drum 16, and rotates -- it is sent between the imprint electrification machines 18 to which Sheet S counters the photo conductor drum 16 and this by 14, and the toner picture on the photo conductor drum 16 is imprinted by Sheet S by operation of the imprint electrification machine 18 [0045] Then, Sheet S is sent to a fixing assembly 20 with the conveyance belt 19, and permanent fixing of heating and the toner picture which pressure treatment was carried out and was imprinted by Sheet S is carried out. although this main part 1 of image formation equipment is equipped with the double-sided copy mode in which a double-sided copy on Sheet S is performed, and the multiplex copy mode in which a multiplex copy is performed -- usually -- the case in copy mode -- the sheet S after fixing processing -- inner -- it is discharged by eccrisis roller pair 21 on the eccrisis tray 22 outside the plane [0046] moreover -- the case in double-sided copy mode and multiplex copy mode -- inner -- loading hold is temporarily carried out by eccrisis roller pair 23 or switch back roller pair 24 on the middle tray 27 through the re-feed path 25 and the double-sided conveyance path 26

[0047] and the sheet S held on the middle tray 27 -- the re-feeding device 28 -- again -- a resist roller pair -- it should be conveyed by 14 and pass the same process as the above-mentioned one side copy -- a picture is formed and it is discharged outside the plane

[0048] <u>Drawing 2</u> is drawing showing a retard separation-mechanism circumference important section. It lets out the sheet S laid in the sheet feed deck 2 and the sheet cassettes 3 and 4 used as a sheet installation means in drawing 2 with the pickup rollers 5, 6, and 7 which serve as a sheet feed means, respectively. The feed rollers 8, 9, and 10 which serve as conveyance body of revolution arranged at the sheet feed direction downstream (only henceforth a "downstream") from these pickup rollers 5, 6, and 7, Separation feed is carried out at a time by collaboration operation with the retard rollers 11, 12, and 13

at one sheet, the separation which countered these feed rollers 8, 9, and 10, respectively, and has been arranged -- body of revolution -- the sheet cassettes 3 and 4 -- a conveyance roller pair -- 29 and 30 -- minding -- a resist roller pair -- it is sent to 14 and direct on the sheet feed deck 2 -- it is sent to resist roller pair 14

[0049] in addition, the conventional example which showed the composition of the drive system of the retard separation mechanism of feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 etc. to drawing 6, and was mentioned above and abbreviation -- since it is the same, explanation is omitted [0050] It is a downstream from the sheet feed deck 2 and the sheet cassettes 3 and 4. rather than each nip section of each feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 The sheet feed direction upstream It projects on the conveyance path 31 of the sheet S with which it is fed with pickup rollers 5, 6, and 7 for (only calling it an "upstream" hereafter), and the pre division plate 32 used as the separation member which separates Sheet S in contact with Sheet S is formed.

[0051] Itself is a rocking means, and the pre division plate 32 is formed possible [rotation] focusing on rotation shaft 32a, and is energized and held in the protrusion position which always projects on the conveyance path 31 by the torsion coil spring 33. On the other hand, pickup rollers 5, 6, and 7 were supported possible [rotation] by the pickup roller supporter material 34 used as the rocking means which can be rotated centering on the feed roller shafts 8a, 9a, and 10a of feed rollers 8, 9, and 10, and are in contact with the sheet S laid in the sheet feed deck 2 and the sheet cassettes 3 and 4 by the pressurization means which is not illustrated, respectively with predetermined welding pressure. [0052] The link 35 which can be rotated focusing on rotation shaft 35a is established in the position which carries out contact engagement at the pre division plate 32 and the pickup roller supporter material 34, and the end of this link 35 is connected with the solenoid 36.

[0053] The move means moved to the protrusion position which makes the pre division plate 32 project on the conveyance path 31 by the solenoid 36 and the link 35, and the evacuation position evacuated from on the conveyance path 31 is constituted.

[0054] And if a solenoid 36 is turned ON and a link 35 is rotated in the direction of a clockwise rotation of drawing 2 focusing on rotation shaft 35a The end of this link 35 contacts the inferior surface of tongue of the pickup roller supporter material 34. It estranges from the sheet S which resisted the welding pressure of a pressurization means by which this pickup roller supporter material 34 is not illustrated centering on the feed roller shafts 8a, 9a, and 10a, rotated in the direction of a counterclockwise rotation of drawing 2, and was laid in the sheet feed deck 2 and the sheet cassettes 3 and 4.

[0055] Other ends of a link 35 twist this pre division plate 32 focusing on rotation shaft 32a simultaneously with this in contact with the piece of standing up of the pre division plate 32, the energization force of a coil spring 33 is resisted, and it rotates in the direction of a counterclockwise rotation of drawing 2, and is made to evacuate from on the conveyance path 31.

[0056] In the above-mentioned composition, when feeding with the sheet S laid in the sheet feed deck 2 or the sheet cassettes 3 and 4, pickup rollers 5, 6, and 7 are in contact with the front face of the sheet S of the most significant, as the solid line of <u>drawing 2</u> shows.

[0057] In this state, the pre division plate 32 supported by the rockable is energized by the protrusion position shown as the solid line of <u>drawing 2</u> by the torsion coil spring 33. And if the sheet S of two or more sheets is taken up in a bundle by these pickup rollers 5, 6, and 7 when coefficient of friction between Sheets S is large, or when the welding pressure of pickup rollers 5, 6, and 7 is large The nose of cam of S bundles of sheets is manipulated in contact with the pre division plate 32, and Sheet S is conveyed by each nip section of feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 through conveyance path 31' which exceeded the upper limit of the pre division plate 32 in the upper part of the conveyance path 31.

[0058] and the alienation which a solenoid 36 operates and the pickup roller supporter material 34 shows with the dashed line of <u>drawing 2</u> by the link 35 when the nose of cam of Sheet S is pinched, respectively with feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 -- it is raised in a position and pickup rollers 5, 6, and 7 evacuate from a feed position

[0059] It is pushed down on the evacuation position which also shows the pre division plate 32 with the dashed line of drawing 2 by the link 35 simultaneously with this. Though it advances into each nip section of feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 in a bundle, without the ability finishing selling S bundles of sheets by the pre division plate 32, since the pre division plate 32 has evacuated from the conveyance path 31 The retard rollers 11, 12, and 13 are reversed and it does not become the hindrance at the time of returning and conveying the low-ranking sheet S.
[0060] As mentioned above, the pre division plate 32 is made to project on the conveyance path 31 at the time of pickup operation which the pickup rollers 5, 6, and 7 of a feed operation start rotate according to the conveyance state of Sheet S, the retard rollers 11, 12, and 13 rotate reversely, and since the pre division plate 32 is evacuated from on the conveyance path 31 at the time of retard separation operation which returns and conveys the low-ranking sheet S, the probability that **** will occur can be reduced.

[0061] Next, the 2nd operation gestalt of the sheet feeding device which starts this invention using drawing 3 and drawing 4 is explained. The important section enlarged view showing the composition of the 2nd operation gestalt of the sheet feeding device which drawing 3 requires for this invention, and drawing 4 are tropia explanatory drawings showing the composition of a move means to move a separation member in the 2nd operation gestalt. In addition, what was constituted like the aforementioned 1st operation gestalt attaches the same sign, and omits explanation. [0062] the aforementioned 1st operation gestalt -- the alienation from the sheet S of pickup rollers 5, 6, and 7 -- although operation is interlocked with and the pre division plate 32 is made to always rock, the conveyance state of Sheet S is detected with the hand of cut of the retard rollers 11, 12, and 13, it is automatic and the pre division plate 32 is made to rock with this operation gestalt [0063] The pre division plate 32 used as a separation member is supported to revolve by the rockable focusing on rotation shaft 32a like the aforementioned 1st operation gestalt, and is energized by the evacuation position shown with the dashed line of drawing 3 by the torsion coil spring 33. [0064] Moreover, the cam 41 used as the move means moved to the protrusion position which contact engagement is carried out [position] at the side by which the pre division plate 32 is energized by the torsion coil spring 33 at the pre division plate 32, and makes this pre division plate 32 project on the conveyance path 31, and the evacuation position evacuated from on the conveyance path 31 is formed. [0065] As shown in drawing 4, axis-of-rotation 41a of a cam 41 is connected with the retard roller shafts 11a, 12a, and 13a through the torque limiter 42 and the gear train 43. And when the retard rollers 11, 12, and 13 carry out follower rotation to feed rollers 8, 9, and 10, it holds in the state where the pre division plate 32 was projected on the conveyance path 31 by the cam 41 as the solid line of drawing 3

[0066] In addition, it is constituted possible [rotation by within the limits of the dashed line shown in drawing 3 by / to which the torque limiter 42 prepared in axis-of-rotation 41a as it rocked more than the protrusion position shown as the solid line of drawing 3 by / to which the pre division plate 32 does not illustrate / dashing and running against a member and a cam 41 was also shown in drawing 4, and a stopper 44 do not illustrate / dashing and running against a member, and a solid line].
[0067] When feeding with Sheet S, pickup rollers 5, 6, and 7 are in contact with the sheet S of the most significant currently loaded into the sheet feed deck 2 and the sheet cassettes 3 and 4 as the solid line of

drawing 3 shows first.

[0068] And the first feed operation, Or when pickup rollers 5, 6, and 7 have sent out one sheet S to the nip section of feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13, the retard roller shafts 11a, 12a, and 13a carry out follower rotation to feed rollers 8, 9, and 10. The pre division plate 32 by which the cam 41 was supported by the rockable through the gear train 43 supported to revolve by the retard roller shafts 11a, 12a, and 13a is energized in the protrusion position shown as the solid line of drawing 3.

[0069] And if the sheet S of two or more sheets is taken up in a bundle by pickup rollers 5, 6, and 7 from the sheet feed deck 2 or the sheet cassettes 3 and 4 when coefficient of friction between the sheets S currently loaded is large, or when the welding pressure of pickup rollers 5, 6, and 7 is large The nose of

cam is manipulated by this pre division plate 32 in contact with the pre division plate 32, and Sheet S is conveyed by the nip section of feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 through conveyance path 31' which exceeded the upper-limit section of the pre division plate 32 above the conveyance path 31.

[0070] And if the nose of cam of Sheet S is pinched with feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13, a solenoid 36 operates and it is raised in the position which the pickup roller supporter material 34 shows with the dashed line of <u>drawing 3</u> by the link 35, and pickup rollers 5, 6, and 7 will estrange from Sheet S, and will evacuate from a feed position.

[0071] And when it advances into the nip section of feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13 in a bundle, without the ability finishing selling S bundles of sheets by the pre division plate 32, the retard roller shafts 11a, 12a, and 13a are rotated reversely to feed rollers 8, 9, and 10. A cam 41 pushes down the pre division plate 32 on the evacuation position shown with the dashed line of drawing 3 through the gear train 43 supported to revolve by these retard roller shafts 11a, 12a, and 13a. [0072] Thereby, since the pre division plate 32 has fallen rather than the original conveyance path 31, it does not become the hindrance at the time of the sheet S of the low rank which the retard rollers 11, 12, and 13 rotated reversely, and was taken two or more sheets returning, and being conveyed. [0073] Moreover, two or more sheets S are conveyed in prior feed operation to the nip section of feed rollers 8, 9, and 10 and the retard rollers 11, 12, and 13. Though the pre division plate 32 is in an evacuation position, if one sheet S is conveyed by the aforementioned nip section in the next feed operation, the pre division plate 32 will project again and it will return to a position. If two or more sheets are conveyed by this nip section, the pre division plate 32 will not bar return conveyance of the taken sheet S by the inverse rotation of the retard rollers 11, 12, and 13 with an evacuation position. [0074] Thus, always, with retard separation operation of the retard separation mechanism of the feed rollers 8, 9, and 10 of a sheet feeding device, and the retard rollers 11, 12, and 13, it projects, when the pre division plate 32 is required, and since it evacuates so that it may not become the hindrance when retard separation operation functions, the probability of occurrence of **** can be reduced. [0075]

[Effect of the Invention] A separation member is operated, when separation operation by the separation member is required for it by supporting a separation member possible [movement] in the sheet feeding device of the retard separation method using conveyance body of revolution and separation body of revolution, since this invention has the composition and the operation like ****. By evacuating a separation member so that it may not become the hindrance at the time of retard separation operation, both separation operation and retard separation operation by the separation member can fully be operated, and the probability of occurrence of **** can be reduced.

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PRIOR ART

[Description of the Prior Art] An example of the conventional sheet feeding device is explained using drawing 5 - drawing 7. drawing 5 -- setting -- sheet feeding device 101 Sheet receipt equipment 102 with which the sheet S of two or more sheets was accumulated and contained on the sheet installation base which is not illustrated from -- pickup roller 103 which feeds with one sheet S of the most significant at a time this pickup roller 103 Sheet receipt equipment 102 from -- feed roller 104 which conveys the sheet S with which it was fed into the main part of image formation equipment (the direction of arrow a of drawing 5) this feed roller 104 Retard roller 105 countered and arranged the conveyance roller pair arranged at the near side of the main part of image formation equipment -- 106 It has.

[0003] Pickup roller 103 When the number of the sheets S with which it was fed is [two or more], it is the retard roller 105. Feed roller 104 It rotates to a hand of cut and an opposite direction (the direction of arrow b of <u>drawing 5</u>), the low-ranking sheet S is returned and conveyed, and the separation feed only of the one sheet of the most significant is carried out.

[0004] moreover, pickup roller 103 Feed roller 104 And sheet passage field 107 between the retard rollers 105 **** -- upper guide 108 it arranges -- having -- a feed roller 104 and retard roller 105 Conveyance roller pair 106 Between and conveyance roller pair 106 between the main parts of image formation equipment -- lower guide 109 It is arranged. And upper guide 108 Lower guide 109 It is guided and fed with Sheet S.

[0005] Feed roller 104 And retard roller 105 Drive transport unit 110 shown in drawing 6 It drives. drive transport unit 110 **** -- feed roller 104 Feed roller shaft 104a supported to revolve and retard roller 105 Retard roller driving shaft 105b connected with retard roller shaft 105a and this retard roller shaft 105a which are supported to revolve is arranged at abbreviation parallel.

[0006] Retard roller shaft 105a is the supporter material 111 which can be rocked focusing on rotation shaft 111a, as shown in <u>drawing 5</u>. It is supported and can attach and detach in parallel to feed roller shaft 104a. Moreover, between retard roller shaft 105a and retard roller driving shaft 105b, it is distributor shaft coupling 112. And torque limiter 113 It is prepared.

[0007] The main driving means of the main part of image formation equipment which is not illustrated in the edge of feed roller shaft 104a to driving-input belt 114 Electromagnetic clutch 115 which transmits the driving force transmitted by minding to feed roller shaft 104a It is prepared.

[0008] Moreover, retard driving belt 116 which transmits the rotation driving force transmitted to feed roller shaft 104a between feed roller shaft 104a and retard roller driving shaft 105b to retard roller driving shaft 105b It is wound almost. In addition, distributor shaft coupling 112 Retard roller 105 Even if it displaces, it is for transmitting a drive to retard roller shaft 105a from retard roller driving shaft 105b.

[0009] The above-mentioned drive transport unit 110 Feed roller 104 to depend And retard roller 105 When a drive is explained, the rotation driving force first given from the main driving means of the main part of image formation equipment which is not illustrated is the driving-input belt 114. Electromagnetic clutch 115 by which is transmitted and ON/OFF control is carried out according to the feed timing of

Sheet S It is inputted into pulley 115a prepared in the amateur section.

[0010] Here, it is an electromagnetic clutch 115. The Rota section, feed roller shaft 104a which rotates in one, retard roller driving shaft 105b, and retard roller shaft 105a are the retard driving belt 116. Since it is connected, feed roller shaft 104a, retard roller shaft 105a, and retard roller driving shaft 105b rotate in this direction, and it is a feed roller 104. Retard roller 105 A rotation drive is carried out synchronizing with the time of the feed timing ON of Sheet S.

[0011] the above-mentioned drive transport unit 110 the time of one sheet S being sent at a time in the feed direction (drawing 5 and the direction of arrow a of <u>drawing 6</u>) -- retard roller 105 Feed roller 104 and the frictional force between Sheets S -- torque limiter 113 It races and rotates to the drive hand of cut and opposite direction of retard roller driving shaft 105b.

[0012] Moreover, when fed with the sheet S of two or more sheets, it is the retard roller 105. Torque limiter 113 since the frictional force between the sheets S of two or more sheets is small to the frictional force between Sheets S It is the retard roller 105, without racing. It rotates in the rotation driving direction and this direction of retard roller driving shaft 105b.

[0013] Feed roller 104 in the sheet S sent two or more sheets by this The low-ranking sheet S is separated from the sheet S of the most significant, and it a side, and **** of the sheet S into the main part of image formation equipment is prevented.

[0014] Next, sheet feeding device 101 of the above-mentioned composition The principle which satisfies the separation feed conditions of the sheet S to twist is explained. For feed conditions and ** formula, separation conditions and ** are [the following ** formulas] the retard roller 105. The relational expression with which it is satisfied of the circumference conditions of a companion, respectively is shown.

[0015] In addition, in following **, **, and ** formula, muAP is coefficient of friction between the sheets S of the nip section with a pickup roller 103. Coefficient of friction between Sheets S and muBP are a feed roller 104. Coefficient of friction between Sheets S and muCP are the retard roller 105. Coefficient of friction between Sheets S, and muAPP Pickup roller 103 Coefficient of friction between a pressurization subordinate's sheets S, and muBPP Feed roller 104 Retard roller 105 [0016] Moreover, N is the retard roller 105. It is welding pressure and T is a torque limiter 113. It is idling torque and r is the retard roller 105. It is a radius and W is a pickup roller 103. It is welding pressure.

[0017]
[Equation 1]
$$N > \frac{T}{r \times \mu_{BP}} + \frac{(\mu_{APP} - \mu_{AP}) \times W}{\mu_{BP}}$$
[0018]
[Equation 2]
$$N < \frac{T}{r \times \mu_{BPP}} - \frac{2 \mu_{APP} \times W}{\mu_{BPP}}$$
[0019]
[Equation 3]
$$N < \frac{T}{r \times \mu_{CP}}$$
.....3

[0020] In addition, if the same sheet S is used in each above-mentioned formula and it will replace with muAPP **muBPP =muPP since coefficient of friction of each roller pressurization section does not vary so greatly, the aforementioned ** and ** formula will turn into ** of the following, and ** formula, respectively.

[0021]

[Equation 4]
$$N > \frac{T}{r \times \mu_{BP}} + \frac{(\mu_{PP} - \mu_{AP}) \times W}{\mu_{BP}} \cdots 4$$
[0022]
[Equation 5]
$$N < \frac{T}{r \times \mu_{PP}} - 2W \cdots 5$$

[0023] It is the retard roller 105 about the relation of the above-mentioned **, **, and ** formula. Welding pressure N and torque limiter 113 What made idling torque T the parameter and graph-ized it is shown in drawing 7. In this drawing, a slash section field is the proper feed field A of Sheet S. That is, in order to expand the proper feed field A, coefficient of friction between each roller and Sheet S is enlarged, or it is a pickup roller 103. It is necessary to make welding pressure small.

[0024] Moreover, retard roller 105 Welding pressure N and torque limiter 113 The proper feed field A becomes [the direction which set the feed conditions of Sheet S to the bottom of the condition of the

direction (the direction of the upper right of <u>drawing 7</u>) which both enlarges idling torque T] large. [0025] However, torque limiter 113 If idling torque T is enlarged recklessly, since the load torque in a roller drive will increase, a certain amount of [the upper limit (limitation at the upper right of <u>drawing</u> 7) of the proper feed field A] restrictions will be received.

[0026] Sheet feeding device 101 which supplies Sheet S to the image formation section with improvement in the speed of the main part of image formation equipment in recent years Improvement in the speed has been required. And as it becomes high-speed with a natural thing, it becomes more difficult to secure the reliability of the feed performance of Sheet S.

[0027] It is especially sheet receipt equipment 102. Since the pick up time of the sheet S of a shell becomes short, it is a pickup roller 103. It is necessary to set up the conveyance force more greatly. However, when it does so, there is a problem of becoming easy to generate **** shortly.

[0028] The reason is a pickup roller 103. In order to raise the conveyance force, it is a pickup roller 103. Coefficient of friction with Sheet S is made big, or it is a pickup roller 103. Although welding pressure must be enlarged, it is a pickup roller 103. By changing the quality of the material, it is difficult to change coefficient of friction a lot, and the means which surely enlarges welding pressure is used in many cases.

[0029] However, pickup roller 103 It becomes difficult to accept one sheet S of the most significant and to take it up, since the frictional force between the sheet S of the most significant of sheet receipt equipment 102 and the sheet S under it will also become large if welding pressure becomes large, the sheet S of the most significant takes the sheet S under it with it, and is conveyed, and it is a feed roller 104. Retard roller 105 Sheet S becomes two or more sheet bunch, and is conveyed by the nip section. [0030] The bunch of this sheet S is the retard roller 105. Although an inversion will separate into one sheet at a time, if too much many sheets S advance in a bundle simultaneously, the limitation of the separative power is exceeded and ****(ed). Especially a variety of sheets [recently] S exist, and what has very larger coefficient of friction between Sheets S than usual exists depending on the kind of sheet S.

[0031] therefore, the conventional sheet feeding device 101 **** -- it is shown in drawing 5 -- as -- sheet receipt equipment 102 The sheet feed direction downstream It is a feed roller 104 at (it is only hereafter called a "downstream"). Retard roller 105 Rather than the nip section, the sheet feed direction upstream It is arranged (it is only hereafter called an "upstream"), and is a pickup roller 103. Conveyance path 117 of the sheet S with which it is fed Pre division plate 118 which is projected upwards and separates Sheet S in contact with Sheet S It has prepared.

[0032] pre division plate 118 Pickup roller 103 the time of being fed with the sheet S of two or more sheets -- original feed roller 104 Retard roller 105 from -- pre division plate 118 which mentioned above

the nose of cam of S bundles of sheets in the near side of the becoming retard separation mechanism It is made to some extent easy to be making it contact, and shifted and dealing with a nose-of-cam position, and to separate.

[0033] However, this pre division plate 118 Conveyance path 117 If the contact angle to the amount of protrusions or Sheet S is enlarged Pickup roller 103 Since there is a possibility that it may become impossible to feed, it is a feed roller 104. Retard roller 105 An effect to the extent that penetration of S bundles of sheets to the nip section is prevented completely is not expectable. to the last -- original feed roller 104 Retard roller 105 from -- although the becoming retard separation mechanism is auxiliary, except the sheet S with extremely bad separability, sufficient effect is acquired by combining with this retard separation mechanism

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DESCRIPTION OF DRAWINGS

[Brief Description of the Drawings]

[Drawing 1] It is cross-section explanatory drawing showing the composition of image formation equipment equipped with the sheet feeding device concerning this invention.

[Drawing 2] It is the important section enlarged view showing the composition of the 1st operation gestalt of the sheet feeding device concerning this invention.

[Drawing 3] It is the important section enlarged view showing the composition of the 2nd operation gestalt of the sheet feeding device concerning this invention.

[Drawing 4] It is tropia explanatory drawing showing the composition of a move means to move a separation member in the 2nd operation gestalt.

[Drawing 5] It is drawing explaining the conventional example.

[Drawing 6] It is drawing explaining the conventional example.

[Drawing 7] It is drawing explaining the conventional example.

[Description of Notations]

1 [-- Sheet cassette,] -- The main part of image formation equipment, 2 -- 3 The sheet feed deck, 4 5, 6, 7 -- A pickup roller, 8, 9, 10 -- Feed roller, 8a, 9a, 10a -- A feed roller shaft, 11, 12, 13 -- Retard roller, 11a, 12a, 13a -- A retard roller shaft, 14 -- Resist roller pair, 15 [-- A developing machine, 18 / -- Imprint electrification machine,] -- A picture reader, 16 -- A photo conductor drum, 17 19 [-- An inside eccrisis roller pair 22 / -- Eccrisis tray,] -- A conveyance belt, 20 -- A fixing assembly, 21 23 [-- Refeed path,] -- An inside eccrisis roller pair, 24 -- A switch back roller pair, 25 26 [-- 29 A re-feeding device, 30 / -- Conveyance roller pair,] -- A double-sided conveyance path, 27 -- A middle tray, 28 31 [-- A rotation shaft, 33 / -- Torsion coil spring,] -- A conveyance path, 32 -- A pre division plate, 32a 34 [-- A rotation shaft, 36 / -- A solenoid, 41 / -- A cam, 41a / -- The axis of rotation, 42 / -- A torque limiter, 43 / -- A gear train, 44 / -- A stopper, S / -- Sheet] -- Pickup roller supporter material, 35 -- A link, 35a

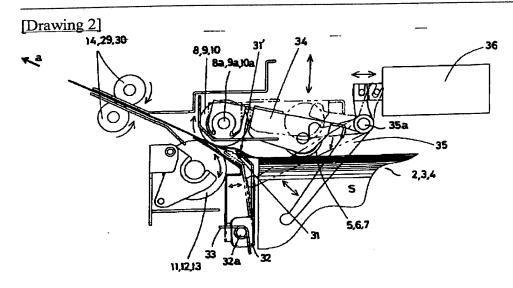
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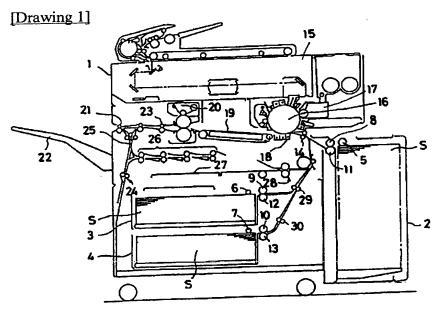
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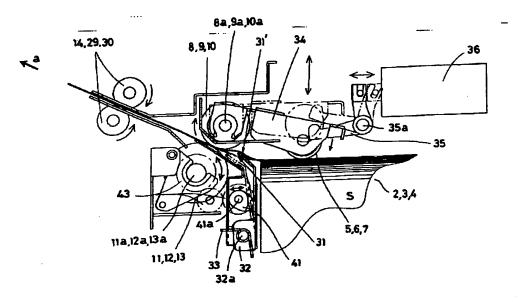
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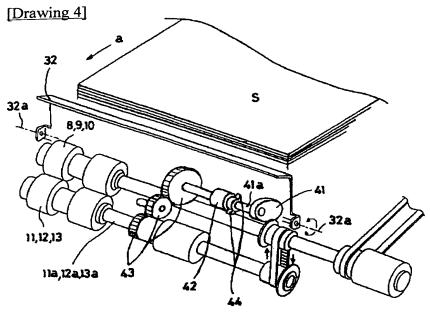
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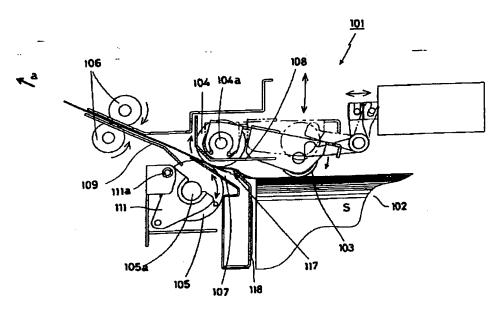


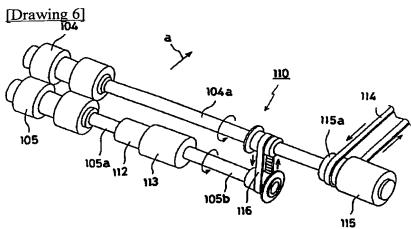
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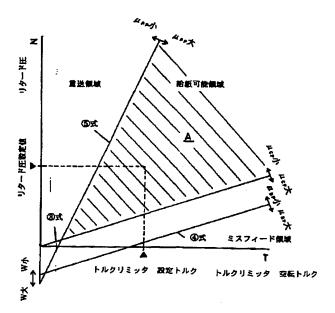


[Drawing 5]





[Drawing 7]



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